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D066-1002-011
Job Sheet 198503



Part No: D066-1002-011

Job Qty: 1 pcs

Part Name: R66 Cargo Mirror



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 8/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18371

Note: DWG REV B IPP REV:A NEW ISSUE 13-10-30 JLM VERIFIED BY:DD IPP REV:B 13.12.03 AS PER IIN
REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		8/12/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S205728



Part: D066-1002-011

Job No: 198503

Serial No/Batch: S205728

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH13-44 Issue 1 of 1 FAA STC SR03369NY 14/02/19, EASA STC

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	8/12/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	8/12/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	8/12/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	8/12/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DAS
75
9-89

May B. 8/16/19

May B. 8/14/2019

DAS
21
9-89

AUG 16 2019

DAS
21
9-89

AUG 16 2019

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D066-1002-011

FG011

135 - (Document Control) Photocopy bluefile & type labels per PPPD066-1002-011 CHG 001
 140 - (QC21- Final Inspection - Work Order Release)

011174

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5057257
AN3-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5166719
AN3-4A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167263
D2010-104	Arm	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5164054
D2011-101	Mirror 6"	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5184871
D3243-041	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199658
D4936-1	Clamp	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5098321
NAS1149D0332J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5113751

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	ALS4-1032-130	4	7,014	0
	AN3-11A	4	169	0
	AN3-4A	4	420	0
	D2010-104	1	3	0
	D2011-101	1	28	0
	D3243-041	1	8	0
	D4936-1	4	14	0
	NAS1149D0332J	8	2,553	0

Part Specifications

Specifications could not be found.

Plex 7/30/19 11:25 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

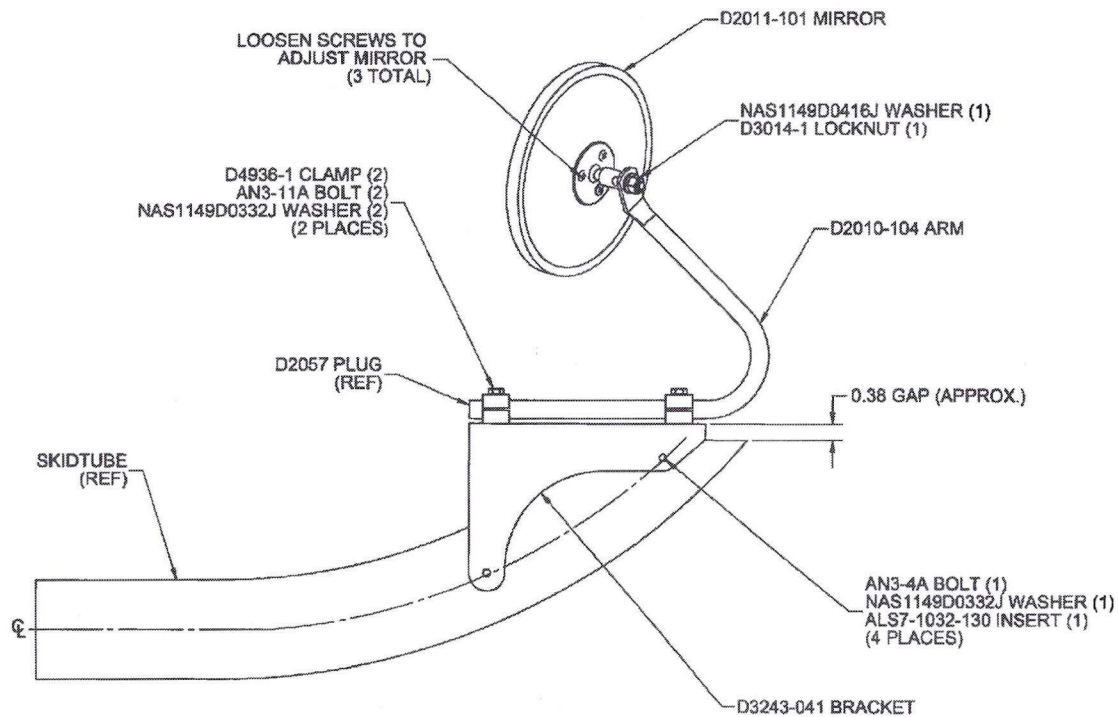


Figure 32-1: Cargo Mirror Installation (side view of right-hand skidtube)

32.3 PARTS LIST

Qty	Part Number	Description
X	D066-1002-011	CARGO MIRROR INSTALLATION
1	D2010-104	Arm
1	D2011-101	Mirror
1	*D3014-1	Locknut
1	D3243-041	Bracket
4	D4936-1	Clamp
4	ALS7-1032-130	Insert (or AKS7-1032-130, AKS4-1032-130, ALS4-1032-130)
4	AN3-4A	Bolt
4	AN3-11A	Bolt
8	NAS1149D0322J	Washers
1	*NAS1149D0416J	Washer

* PARTS ARE INCLUDED WITH D2011-101 MIRROR

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32-00-00

Revision: 0

Change Record

PAGE 1 OF 1

Part Number: D066-1002-011

Description: CARGO MIRROR INSTALLATION[illegible]